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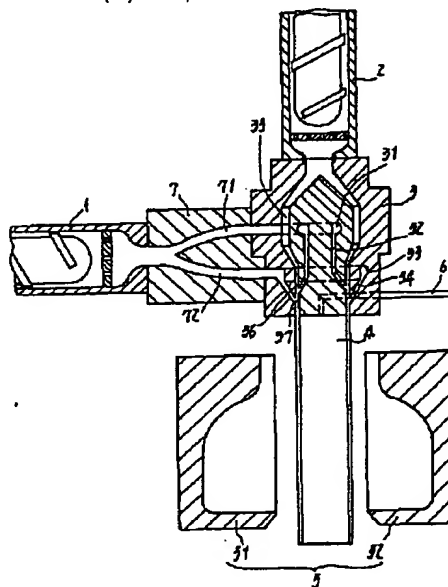
(54) **CONTAINER MADE OF LAMINATED SYNTHETIC RESIN AND MANUFACTURE THEREOF**

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(57) Abstract:

**PURPOSE:** To obtain a container which is suitable for holding a commodity apt to deteriorate and storing it for long, by a method wherein a film of thermoplastic polyester resin or the like is positioned on both sides of a film constituted of olefin resin and a laminated film having three layers brought into close contact with each other is made tubular.

**CONSTITUTION:** A tubular film constituted of one resin selected from PET, EVOH and MX is positioned on both sides of a tubular PO film held between and a laminated tube formed of these films only brought into close contact with each other is extruded and used as parison. Molten resin PO prepared in an extruder enters an annular passage 35 inside a head 3. While the circular passage 35 is made concentric with annular passages 31 and 33, it is positioned in the middle of the annular passages 31 and 33 when viewed from the center thereof. The molten resin PO enters a passage 36 from the annular passage 35 and becomes a tubular film which is to form a central layer.



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